



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1404

Job Sheet 176168



Part No: 647.1404

Job Qty: 1 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 5/16/18

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 16.03.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/15/18	0.00	0.00	Start Up Stores/Pkg-2		APR 18 2018
110	Packaging	1 pcs		5/15/18	0.00	0.00	Packaging1-1		
120	Small Fab	1 pcs		5/16/18	0.00	0.42	Small Fab-1		
130	QC	1 pcs		5/16/18	0.00	0.00	QC5		
140	Packaging	1 pcs		5/16/18	0.00	0.00	Packaging3-1		MAY 08 2018
150	QC21-SA	1 Ea		5/16/18	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.
Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

DAS 21 MAY 09 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9703	Cutter Sub Assembly	1 Ea (1 ea)	90-Start up Operation	5063227
647.1513	Upper Deflector	1 Ea (1 ea)	90-Start up Operation	5021041
MS21042L08	Nut	3 Ea (3 ea)	90-Start up Operation	8044234
MS27039-08-19	Screw	3 Ea (3 ea)	90-Start up Operation	8027543
NAS1149FN832P	Washer	6 Ea (6 ea)	90-Start up Operation	8020604

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9703	1	0	0
	647.1513	1	8	0
	MS21042L08	3	2,691	0
	MS27039-08-19	3	1,919	0
	NAS1149FN832P	6	3,306	0

Part Specifications

Specifications could not be found.

Plex 4/18/18 10:34 AM Dart.Gagnon.Michelle



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Container No: S069500



Part: 647.1404

Job No: 176168

Serial No/Batch: S069500

Revision: D

Inspector:

Date: 05/08/18